

Date: Thursday, 22/01/2009 7:54:53 AM
 User: Melanie Fauteux

Process Sheet

| | | | |
|-----------------------|--|------------------|------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : BASE ASSEMBLY |
| Job Number | : 45027 | | |
| Estimate Number | : 13419 | | |
| P.O. Number | : | Part Number | : PB674300147 |
| This Issue | : 22/01/2009 S.O. No. : | Drawing Number | : B6743001 P.5/ 15 |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : / / Type : LARGE FAB ASSY | Drawing Revision | : B1 |
| Previous Run | : 43055 | Material | : |
| Written By | : | Due Date | : 28/01/2009 Qty: 8 Um: Each |
| Checked & Approved By | : <u>MF 09-01-22</u> | | |
| Comment | : Est Rev:A 08-06-25 new issue DD verified by:ec | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|---------|-----------------------------------|
| 1.0 | D344011 | Gusset (Supersedes B67-43001-241) |
|-----|---------|-----------------------------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)
 Gusset

B 39959 x 7, B 41553 x 9 - MF 09-01-26

| | | |
|-----|--------------|-------------|
| 2.0 | PB6743001143 | Square Tube |
|-----|--------------|-------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)
 Square Tube

B 41559 MF 09-01-26

| | | |
|-----|--------------|-------------|
| 3.0 | PB6743001141 | Square Tube |
|-----|--------------|-------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)
 Square Tube

B 41558 MF 09-01-26

| | | |
|-----|--------------|-------------|
| 4.0 | PB6743001139 | Square Tube |
|-----|--------------|-------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)
 Square Tube

B 41557 MF 09-01-26

| | | |
|-----|--------------|------|
| 5.0 | PB6743001315 | Hook |
|-----|--------------|------|



Comment: Qty.: 3.0000 Each(s)/Unit Total: 24.0000 Each(s)
 Hook
 batch:-

40066 x 9, B 41574 x 10, B 41918 x 5 MF 09-01-26

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 22/01/2009 7:54:53 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASE ASSEMBLY

Job Number: 45027

Part Number: PB674300147

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- weld as per dwg B67-43001 using jig

Pl 09.01.30

X8

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 09/02/03 X8

8.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

PD 09-02-02

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

LC 9/2/5 (8) PNEO BUNAU RIC/B.C

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/06

Job Completion



MF 09-02-05

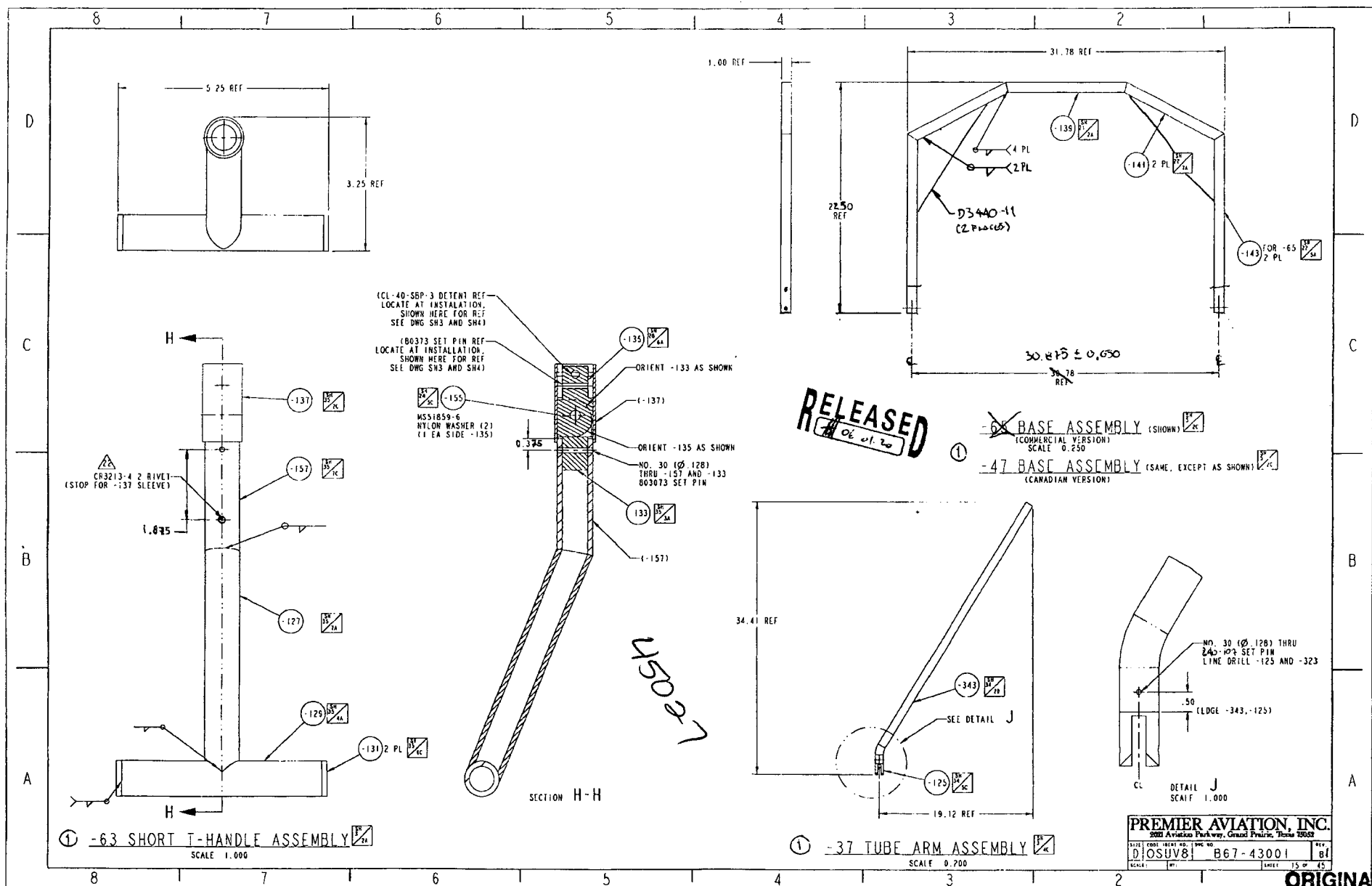
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



1.8 NO PAINT THIS
AREA ALL AROUND - 315
3 PLACES

